

**RIEKE® VISEGRIP II™ Plugs ~ 2" Plastic & Steel Hex Shoulder Plugs**

Standard Hex Shoulder Type Plugs		Revision: M		
S-250 VGII	Steel Hexagon Type Plug	Approved By: <i>Grant Hestrich</i>	Effective Date: June 5, 2006	
PPA-81	Polypropylene Plastic Hexagon Type Plug			
PPA-81-19	HDPE Plastic Hexagon Type Plug			
PPN-81	Nylon Hexagon Type Plug			
* Note: "PPA" plugs can only withstand 120 deg. F				
* Note: "PPN" plugs can only withstand 140 deg. F				
Gasket				
Number	Material	Color	Identification Marks	
GV043	Buna-N	Black	1 or 2 Red Stripes on OD	
GV043W	Buna-N	White	1 or 2 Red Stripes on OD	
GV073-3	Irradiated L.D. Polyethylene	Green	(use material color)	
GV093W	E.P.T./EPDM	White	1 or 2 Yellow Stripes on OD	
GV043	Buna-N	Black	1 or 2 Red Stripes on OD	
GV043W	Buna-N	White	1 or 2 Red Stripes on OD	
GV073-3	Irradiated L.D. Polyethylene	Green	(use material color)	
GV093W	E.P.T./EPDM	White	1 or 2 Yellow Stripes on OD	
GV043	Buna-N	Black	1 or 2 Red Stripes on OD	
GV043W	Buna-N	White	1 or 2 Red Stripes on OD	
GV073-3	Irradiated L.D. Polyethylene	Green	(use material color)	
GV093W	E.P.T./EPDM	White	1 or 2 Yellow Stripes on OD	
Note: Gasket and Plastic compatibility testing is recommended.				
Note: ALL PPN-XX & PPA-XX plugs must not be exposed to oven temperature conditions.				
* Note: "PPA" plugs can only withstand 120 deg. F				
* Note: "PPN" plugs can only withstand 140 deg. F				
Plug		Recommended Torque (ft-lbs)	Plug w/Gasket Oven (Max) Temp (F)	Time (minutes)
S-250 VGII		30	450	20
PPN-81		30	450	20
PPA-81		40	350	12
PPA-81-19		30	470	20